High-quality production of beer and spirits.
Optimum processing of valuable grain and malt.
Beer production
Careful processing of valuable raw materials. This is how beer begins.

Bühler offers the latest process technologies and solutions for the production of beer and spirits. The optimum treatment of grain and its processing to produce high-quality grist is the basis for an efficient brewing process. Bühler is your partner for solutions from raw product to grist and can support you in optimizing the entire brewing process.
Gentle transport and storage solutions.
Perfect for any raw product.

Because flavor is key, even raw materials require close attention. Gentle transport and correct storage is the first step to brewing the perfect beer. Our solutions are perfect from intake at the receiving pit until the transport to the brewhouse.

Pneumatic conveyor for conventional or gentle transport
Rapid «Fluid lift» conveying for mealy or grainy products. Gentle dense-phase conveying «Taktschub» for gentle malt transport.

The conveyor systems for vertical or horizontal transport
Screw conveyors, elevators, and trough chain conveyors with wear and explosion protection, longer service life, and high operational reliability.

TUBO – the new tubular push conveyor
Loose pushing elements for three-dimensional, horizontal and vertical transport at low speed with no need for additional explosion protection measures.

Intelligent intake and storage
Loose intake with storage and discharge systems. Reliable, economic storage in flexibly configurable silo systems.
Reliable cleaning.
Reduction of wear in the system.

Grain and malt often contain contaminants like foreign seeds, stones, dirt, and other foreign bodies. With our machines, you get pure raw material, free of contamination.

Combicleaner MTKB with four cleaning functions
Efficient grain cleaning: Classification by specific weight, screening out of fine and coarse particles, removal of stones, and aspiration of lightweight product.

Screening machine GrainPlus LAGA to remove contaminants
Optimum cleaning of the grain by separation of light and coarse fractions and separation of metallic parts with optional magnet.

Destoner MTSC for separation of stones and glass
Separation of heavy parts from the continuous product stream with excellent separation resolution. Low energy consumption thanks to integrated air circulation system.

Optical sorting with SORTEX
Camera-based control and separation of defects and contaminants such as fusarium, burnt barley, insect parts, or black ergot.

Flow balancer MZAH for exact product mixtures
Gravimetric, constant product dosing for the manufacture of product mixtures using measurement cells with high weighing precision.

Strong magnets to combat iron parts in the process
Removal of magnetic iron parts from grainy products for reliable protection of machines and increased system availability.
Grain and malt
Intake, transport, and storage
Cleaning
Conditioning
Grinding
Additional elements
Customer Service
Grist
Homogeneous product moisturizing.  
**Short lautering times, exact water dosing.**

Modern lauter tun systems achieve top lautering speeds whether you are using wet or dry grinding. Conditioned dry grinding offers maximum yield at high husk volume, increasing cost-effectiveness.

**Consistent conditioning with the Condimat™ BBFB**
Homogeneous malt moisturization to increase elasticity and volume of husks during grinding.

**Consistent, precise liquid flow control with MOZG**
Automatic, recipe-based water dosing with exact water quantities for optimum tuning to the elasticity of the husks.
High-quality production of beer and spirits.
Optimum processing of valuable grain and malt.

Latest roller mill portfolio.
Bühler sets the benchmark for grist quality.

Bühler offers an extensive portfolio of grinding systems for breweries and distilleries. Around the world, Bühler grist mills stand for the production of the best grist compositions, suitable for any lauter tun system or, with husk separation, even for mash filters.

6-roller grist mill Maltomat™ II MDBA, the latest thing
Gentle, optimum milling of malt and raw grain through three passes with sieve module to increase yield and reduce lauterling times.

4-roller grist mill Maltomat™ II MDBA, the latest thing
Gentle, optimum grinding of malt and raw grain through two passes.

Precision 4-roller grist mill Smartgrist™ LEFA
Exact grinding of malt and barley through two passes in smaller breweries for shorter lauterling times and higher brewhouse yields in comparison with two-roller mills.

Universal 4-roller mill Minicompact DBZE
Excellent, simple milling of malt and raw grain through two passes for smaller and medium breweries as well as distilleries.
Grain and malt
Cleaning
Grinding
Customer Service
Intake, transport, and storage
Conditioning
Additional elements
Grist
For use with mash filter systems, for raw grain applications and for distilleries, Bühler offers both horizontal and vertical hammer mills to achieve the homogeneous granulation your system needs.

**Powerful horizontal hammer mill DFZC**
Special granulations in the fine range and top throughput for use before most mash filter systems as well as for raw grain applications.

**Energy-saving vertical hammer mill Vertica™ DFZK**
Energy-saving milling with low aspiration needs in the impact-resistant milling chamber for use before most mash filter systems and for raw grain applications.
Grain and malt
Cleaning
Conditioning
Intake, transport, and storage
Additional elements
Customer Service
Grist
Bühler add-on elements.

**Total solution from a single source.**

To complete a system, there are a number of add-on elements needed. These range from piping to dedusting systems and from decoupling elements to weighing and dosing solutions.

Hopper scale Tubex MSDN for precision weighing
Precise continuous or discontinuous weighing for in-plant process control, from intake to silo discharge and even process weighing and microdosing.

Ergonomic discharge station MKSC for bags and big bags
Hygienic, deposit-free emptying of different types of raw grains and malts as well as other ingredients during intake and in the process.

Hygienic central vacuum system VacuumClean
Maximum cleanliness thanks to fast, efficient cleaning at up to six different sites at the same time.

Filter technology with high safety standards
A broad portfolio of dedusting components with hygienic design and high separation performance while complying with emission values, standards, and guidelines.
Process monitoring and optimization.  
For reliable quality assurance.

To support brewers and distillers in their daily work, Bühler offers a wide variety of options for monitoring the process from intake to the brewhouse, ensuring complete traceability.

Process monitoring with the online particle size measurement unit MYTA
Minimized yield losses thanks to the rapid detection of sieve breaks in hammer mills as well as the monitoring and optimization of particle size distribution in grist mills.

Universal laboratory mill DLFU for fast grinding
Precision grinding of grains and malt for all common laboratory analyses, recognized by EBC, MEBAK, and IOB.

Laboratory plansifter MLUA for reproducible grist analyses
Simple, fast granulation measurement of grist according to CE and MEBAK requirements.

Bühler Grain Technology Center
Extensive machine fleet with the latest developments for experimentation, simulations and product development at industrial scale.
Fast, competent customer service. 
**Support throughout the service life.**

Your satisfaction has top priority. That is why Bühler service personnel at local offices on site are ready to react quickly at all times. More than 1000 employees in over 100 countries attend to the needs and wishes of our customers, and ensure that the systems and machines are supported throughout their service life.

**Maximum system availability thanks to Bühler service specialists**
Guaranteeing your production reliability and ensuring maximum system availability by regular inspection of your system by a Bühler service specialist.

**Maximum yield with Bühler technologists**
Regular process analysis allows Bühler technologists to ensure that your machines and systems are giving top performance at all times, as well as meeting the latest requirements, for example for ATEX.

**rollDetect™ service for exact roll profile measurement**
Consistent wear measurement of rolls for optimum planning of the next roll change.

**Regular roll service for optimum production**
Competent Bühler service specialists for roll fluting at a service center near you, installation of rolls, correct installation of bearings, and readjustment of the mill with subsequent grist analysis.
Efficient hops refinement and dosing.

**Extraction, pelletization, automatic dispensing.**

For hops processors, vibro sieving machines ensure the extraction of alpha acids at below-zero temperatures. The mixer is fed coarse material and alpha acids in precision quantities, to be processed into high-quality pellets in the next step.

For automated hops dosing, Bühler offers solutions for the conveying, weighing, and exact dispensing of hops into the wort kettle.

- **Vibro sieving machine MKZH for precision extraction**
  High sifting performance for the extraction of alpha acids in multiple sifting steps at below-zero temperatures.

- **Batch mixer Sanimix MRMA for top quality**
  Homogeneous mixing of coarse material and alpha acids with the efficient Sanimix batch mixer.

- **Pellet presses for best pellet quality**
  Top pellet quality for pellets of hops or spent grains.
Special grains
Grain-specific solutions.  
From handling to grinding.

For the handling through grinding of special grains such as rice, corn, wheat, sorghum, rye, and other types, but also for starch or sugar, Bühler offers solutions tailored to your system. Surface treatment or sterilization increases product quality in distilleries, for example, by reducing mycotoxins, removing surface fusarium, or exposing the endosperm. For rice, surface treatment reduces the fat content.

**Pearler BSPB for pearling grains**
Removal of husks and shells as well as dirt and fusarium for increased wort concentration and efficiency. For rice, surface treatment reduces the fat content.

**Peeler MHXM for degeneration of corn or peeling grains**
Reduction of contaminants such as bacteria, mycotoxins, and toxic heavy metals in raw grain. Removal of the germ bud from corn.

Borken rice  
Maize (corn) grits  
Wheat  
Sorghum